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# ABSTRACT OF THE DISCLOSURE

An improved breast form, constructed according to the principles of this invention, comprises a flexible chamber formed from a pair of polyurethane sheets that are sealed together along a perimeter edge of the chamber. A volume of silicone gel composition is sealably disposed within the flexible chamber. A fabric material is disposed over and permanently joined to a surface portion of each of the polyurethane sheets. The fabric material forms an exterior surface of the breast form, and is made from a four-way stretchable fabric.

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